

G3 WELDED CBW 200V – 240V (LOW VOLTAGE)

5070 SOFTWARE (P5PC5)

G5 CONSTANT	G5 VALUE	G5 CONSTANT	G5 VALUE
NO01	Note 1	NO19	1.0
NO02	1	NO24	45 (Note 3)
NO03	200.00	NO25	45 (Note 3)
NO04	0	NO33	Note 2
NO10	1	NO34	0
NO11	60.0	NO38	4
NO12	200.00	NO54	1
NO13	60.0	NO55	1
NO14	3	NO59	2
NO15	11.5	NO71	.5
NO17	6.5	NO72	0
NO18	1.5	NO73	200

BRAKING TRANSISTORS 09MVBT15L = used on 15HP(1), 20HP(1), 40HP(2), 50HP(2)

09MVBT25L = used on 25HP(1), 30HP(1), 60HP(2)

Note: 10HP does not require a braking transistor.

RESISTOR OVERLOAD HEATER VALUES 10HP, 15HP, & 20HP = SB15.5

09MVBT15L = SB25 09MVBT25L = SB32

Verify that transistor module is set to correct voltage and master or slave switch.

Note 1: Put in 8 to initialize to 2 wire control.

Put in 3 to program.

Put in 0 to lockout.

Note 2: Enter in ampere rating of inverter Example: 09MV104A74 - enter in 104

Note 3: Must be adjusted to match desired RPM of machine.